

1       1. A wireless computer network comprising:  
2            a wireless network computer having a chassis;  
3            an integrated chassis antenna that is coupled to  
4   the computer chassis;  
5            a first wireless network device coupled to the  
6   integrated chassis antenna; and  
7            a second wireless network device operative to  
8   communicate with the wireless network computer.

1       2. The wireless computer network as in claim 1  
2   wherein the chassis includes a front surface and the first  
3   wireless network device is coupled to the integrated  
4   chassis antenna by a coaxial cable and a shield conductor  
5   of the coaxial cable is coupled to the front surface of the  
6   computer chassis.

1       3. The wireless computer network as in claim 2  
2   wherein the integrated chassis antenna is formed with a  
3   base section and a vertical section, and the base section  
4   spaces the vertical section away from the computer chassis.

1       4. An apparatus comprising:  
2            a chassis;  
3            an antenna having a feed point; and  
4            the antenna integrated into the chassis.

1       5. The apparatus as in claim 4 wherein:  
2                  the antenna has at least one edge and that edge  
3                  remains in common with the chassis.

1       6. The apparatus as in claim 4 wherein:  
2                  the chassis includes a front edge; and  
3                  a coax cable shield conductor is coupled to the  
4                  chassis at the front edge of the chassis.

1       7. The apparatus as in of claim 4 wherein:  
2                  the antenna includes a center conductor retention  
3                  feature.

1       8. The apparatus as in claim 4 wherein:  
2                  the antenna remains in blank form.

1       9. An apparatus comprising:  
2                  a chassis and a wireless device;  
3                  an antenna integrated into the chassis and the  
4                  antenna having a feed point; and  
5                  the wireless device coupled to the feed point of  
6                  the antenna.

1       10. The apparatus as in claim 9 wherein:  
2                  the antenna has at least one edge and that edge  
3                  remains in common with the chassis.

1       11. The apparatus as in claim 9 wherein:  
2                 the chassis includes a front edge and a coax  
3       cable shield conductor is coupled to the chassis at the  
4       front edge.

1       12. An apparatus as in claim 9 wherein:  
2                 the antenna includes a center conductor retention  
3       feature.

1       13. The apparatus as in claim 9 wherein the antenna  
2       includes a vertical section spaced away from the chassis.

1       14. A method comprising:  
2                 fabricating a chassis; and  
3                 integrating an antenna with the chassis.

1       15. The method of claim 14 wherein integrating the  
2       antenna includes forming the antenna from a part of the  
3       chassis and forming the antenna with an edge contiguous  
4       with the chassis.

1       16. The method of claim 14 wherein integrating the  
2       antenna includes forming a feed point with a center  
3       conductor retention feature.

1        17. The method of claim 14 wherein integrating the  
2 antenna includes forming the antenna with a base section  
3 and a vertical section, and forming the base section to  
4 space the vertical section away from the chassis.

1        18. The method of claim 14 wherein integrating the  
2 antenna includes perforating the contiguous edge forming a  
3 bend line.

1        19. The method of claim 18 wherein integrating the  
2 antenna includes perforating the antenna forming a second  
3 bend line.

1        20. The method of claim 14 wherein integrating the  
2 antenna includes forming a bend line by scoring the  
3 contiguous edge.

1        21. The method of claim 20 wherein integrating the  
2 antenna includes forming a second bend line by scoring the  
3 antenna.

1        22. The method of claim 15 wherein integrating the  
2 antenna includes blanking an antenna pattern from the  
3 chassis.

1        23. The method of claim 22 wherein integrating the  
2 antenna includes perforating the antenna forming a bend  
3 line.

1        24. The method of claim 22 wherein integrating the  
2 antenna includes scoring the antenna forming a bend line.